A GIANT SCREEN EXPERIENCE www.legendsofflightfilm.com

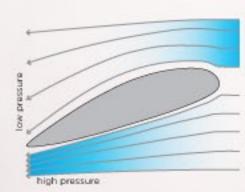
FOUR FORCES OF FLIGHT

HOW WOULD YOU DESIGN AN AIRCRAFT? IMAGINE YOU ARE A FLYING MACHINE. WHAT DO THE FOUR FORCES OF FLIGHT FEEL LIKE ACTING ON YOUR BODY? HOW WOULD YOU GENERATE MORE LIFT? MAKE YOURSELF FASTER OR MORE ENERGY EFFICIENT?





Lift: The force that makes an airplane wing or helicopter rotor rise and helps the aircraft escape the pull of the earth (gravity). Lift is a result of differences in air pressure, as is explained by Bernoulli's Principle, and equal and opposite forces, as explained by



Bernoulli's Principle: Developed by Swiss mathematician Daniel Bernoulli, this principle states that the pressure of a flowing fluid or gas decreases as the velocity increases and increases as the velocity decreases.

Airfoll: A fin that provides lift when a current of air passes over it. Bird wings and most airplane wings are airfoils. An airfoil operates according to Bernoulli's Principle.

Air pressure: The force exerted by air molecules, measured over a given area of surface.

Glider. Without an engine, airplanes are unable to produce their own thrust. Planes without engines are called gliders, sailplanes, or hang gliders. These engine-less planes are able to glide if there are special upward winds called thermals or if the plane gets a tow to a higher altitude by an engine-powered airplane.



Early aircraft had airfoils that were inspired by the wings of birds and fins of sharks. The profile of the albatross' wing shows the familiar shape of an airfoil. The bird can use its muscles to adjust the angle of its wings, either increasing or decreasing the amount of lift that it

By increasing the drag on specific parts of the plane, small flaps called ailerons, elevators, and rudders make it possible for the pilot to control the flight of the airplane.

Pitch. The elevators are on the tail of the aircraft. They make the nose of the airplane pitch up or down. If you raise the elevator, the tail drops down and the plane pitches up. If you lower the elevator, the tail comes Drag: The force that opposes up and the plane



Roll. There is an aileron on the back edge of make the plane roll side to side, which dips each wing up or down. By moving the ailerons in opposite directions, you can make the

thrust. Drag is a result of the

displacement of air when

an object moves through

air. Drag must be overcome

in order for an airplane (or anything else) to move

forward through a gas or

are wind resistance and

Drag slows an aircraft down, making flights longer and more expensive. Large engines are

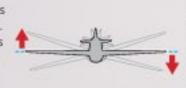
required to overcome the force

of drag and propel the aircraft

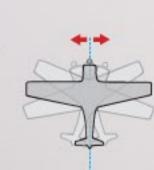
forward. These heavy engines

need strong structural supports

liquid. Other terms for drag



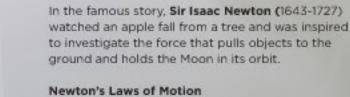
Yaw. The rudder makes the airpiane yaw, which turns the nose of the airplane toward the right or left. If you throughout the aircraft and require move the rudder to the right, the plane yaws the right. If you move the rudder to the left, the plane yaws to the left. To make the plane turn, you must roll and yaw at the same time.



A plane's engine moves it forward, causing a collision between the wing and the air. This collision, combined with the shape of the airfoil, creates downwash. The equal and opposite force from the downwash creates upward lift on



Gravity: The force exerted by massive objects on other massive objects over a distance. The closer the objects are to each other, the stronger the force of attraction becomes.



1. Every object in a state of uniform motion tends to remain in that state of motion unless

- an external force is applied to it. 2. The relationship between an object's mass (m), its acceleration (a), and the applied force (F) is F=ma. Acceleration and force are vectors. In this law, the direction of the force vector is the same as the direction of the acceleration vector.
- 3. For every action there is an equal and opposite reaction.

Newton: A unit used to measure force. One Newton equals 102 grams (3.60 oz), the approximate weight of one apple.



In a scene from Legends of Flight, Chief Test Pilot Mike Carriker draws an aircraft in space with the aid of a 3D drafting tool. Aircraft design is about shaping a flying machine that most appropriately balances the four interrelated forces of flight: minimizing weight to reduce the influence of gravity; maximizing lift; reducing drag and; maximizing thrust.



through its rigorous test flights.



The Film. Legends of Flight is an inspiring and exciting documen-

tary for IMAX® and other Giant Screen theaters featuring milestone

20th century aircraft, including the Stearman wooden biplane, Con-

stellation, Harrier Jump Jet and Schleicher glider. Discover the de-

sign challenges, financial risks and the many lessons learned from a

century of aviation trial and error, bringing us to the dawn of a new

era of revolutionary aircraft—Boeing's 787 Dreamliner and the Air-

bus A₃80. Witness the construction and final assembly of the 787, and join 787 Chief Pilot Mike Carriker as he puts the new airliner







Educational materials for this film have been made possible by the generosity of The Boeing Company.

This Legends of Flight Classroom Poster is based on the Legends of Flight Teacher's Guide, available at: http://legendsofflightfilm.com/?loadedEducation=1

Thrust is the force that pushes an airplane forward and allows enough air to run above and below the wing in order to create lift. Developing thrust was the final hurdle for the early pioneers of flight in getting aircraft off the ground. Thrust is the force that opposes drag and can be achieved by either pulling or pushing the airplane in a forward direction.

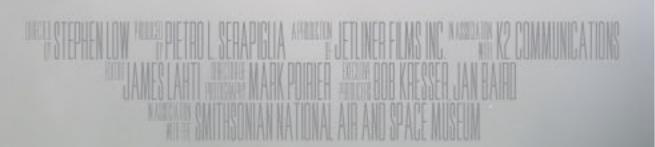


Jet Turbine. Jet turbine engines push air through the blades of a spinning turbine, which compresses the air. Fuel is then combined with the air and ignited. When the fuel burns, it rapidly expands from liquid to a gas and is forced out the rear of the engine. As the gas is forced out, the airplane is pushed forward.





Harrier Jump Jet. These amazing aircraft are called V/STOL (Vertical/Short Take-Off and Landing) airplanes. They use jet turbine engines for forward thrust, just like a standard jet. But what makes these planes special is their ability to change the direction of their jet nozzles. When they land and take off, their jets can be pointed straight down, allowing the jump jet to ift straight off the ground. Harriers can even



SWEDEN GERMANY FRANCE UNITED KINGDOM Tubing

BUILDING AN AIRPLANE

HOW DO YOU BUILD A FLYING MACHINE? HOW LIGHT WOULD IT NEED TO BE? HOW STRONG? WHAT MATERIALS WOULD YOU USE? WHO WOULD HELP YOU BUILD IT?

SOUTH KOREA

Sound System Lavatories

AUSTRALIA

Fuselage

Tires

four continents were selected to build parts and design systems that would all fit together into one airplane. The major structural components of the 787 Dreamliner are built in Japan, Italy, Kansas, and South Carolina.

The Boeing Company's Everett Plant in the state of Washington is the final assembly facility for the 787 and the largest building (by volume) in the world.

EVERETT, WA Final Assembly, 787



Lighting Electronics Water Systems Seats Sidewalls



In 2011, an additional

final assembly plant

will be activated in South Carolina.

For more information on this giant screen experience, visit: www.legendsofflightfilm.com

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20th century aircraft, including the Stearman wooden biplane, Constellation, Harrier Jump Jet and Schleicher glider. Discover the design challenges, financial risks and the many lessons learned from a century of aviation trial and error, bringing us to the dawn of a new era of revolutionary aircraft—Boeing's 787 Dreamliner and the Airbus A₃80. Witness the construction and final assembly of the 787, and join 787 Chief Pilot Mike Carriker as he puts the new airliner through its rigorous test flights.

> Composite: A new material made by combining two or more ingredient materials, each with its own distinct physical or chemical properties. When combined, the features of each ingredient are shared and the composite benefits beyond the individual parts. In a composite, there must be a reinforcement ingredient, which provides

The 787 Dreamliner employs carbon fiber based composites (CFRP—carbon fiber reinforced polymer) in many major structural components including fuselage and wings. The goal of using composite materials is to reduce weight while preserving or increasing strength and reducing materials fatigue. Reducing weight contributes to fuel efficiency and aircraft range.

Composites also have better wear, fatigue and corrosion characteristics than aluminum, increasing reliability and reducing maintenance

An early star of commercial aviation, the fourengine, turbo-prop Super Constellation which first flew in 1943, was constructed principally of

LEGENDS OF

Carbon. Carbon is the 4th most abundant element in the universe by mass and

the 2nd most abundant in the human body after oxygen. The element is present

Aluminum. Aluminum is the most abundant metal on Earth.

Aluminum: extruded, cast and milled or rolled, this metal has been the key material for most commercial aircraft built over the last century. Aluminum is light and

reasonably strong and can be shaped with

Composites. The giant double-decker Airbus A380 marked an important transition from all-aluminum construction to the use of a mix of aluminum and newer composite materials for some major aircraft

in all known life-forms and is a constituent of DNA. Graphite and diamond are two of the best known forms of pure carbon. Albatross: one of nature's most

Boeing had to design and build

in airplane that could carry the

nother airplane. The result is the Dreamlifter, a modified Boeing 747

that has a hump-shaped back, no

passenger windows, and a tail that

plane for cargo loading.

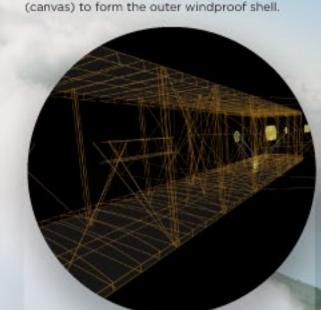
swings on a huge hinge to open the

Carbon. The element carbon is a basic building block of nature and a vital constituent of all life, including nature's flyers. Carbon also plays a vital part in some new building materials known as



Through an intricate process of weaving, layering, mixing with resin, pressing and cooking with heat and pressure (in an autoclave)-carbon fiber tape is formed into specific composite components for the

A Lighter Plane. Components shaped from carbon fiber composites have the property of being at least as strong as comparable metal parts, but less dense. This means aircraft can be built lighter and perform more efficiently in the air.



Early aircraft like the Stearman biplane used

as a trainer during World War II (above) or the

wooden frames with stretched and treated fabric

Wright Flyer (1903) pictured below, featured

Wood is a carbon-based material, composed Like the original tree bending in the wind, substantially of naturally interwoven strands of cellulose fiber. Some small aircraft are still built with wood components today.



wood retains high tensile strength, which is useful in aircraft construction. However, it's tendency to change moisture content and its inferior strength in compression have limited its use in aircraft.

ALUMINUM

To form the composite carbon fiber, carbon

atoms are formed into crystalline chains.

These extremely fine filaments are then

twisted into fibers called threads which in

turn are woven together and mixed with

epoxy resin to form a material called a tape.

CARBON FIBER

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high precision.